

SP-F217

绷缝下摆机

Automatic interlock bottom hemming machine



性能优势

设备占地面积小，适用多种面料（薄料、中厚料、厚料、高料），通过简单设置均可完成车缝；
大小码衣料混做：童装及成人尺码无需设备，设备自动检测，根据衣料实际大小尺码完成作业；
衣料放置指定位置，设备自动翻折下摆并车缝；
自动导骨车缝，导骨方向一致；
纠偏导向机构：车缝过程中自动感应衣料边距并及时纠正，缝制线均匀，无上下波动现象，缝线至罗纹边距一致，无脱缝、错边等不良现象；
防卷边机构：解决衣料内（外）卷问题，进一步解决缝制脱垮现象，提高缝制质量；
托料机构：缝制特大码衣料时，可有效减小因衣料过重导致缝制边距误差变大情况；
机械手收料：衣料缝制完成后，机械手自动将衣料放入收料区。

Advantages

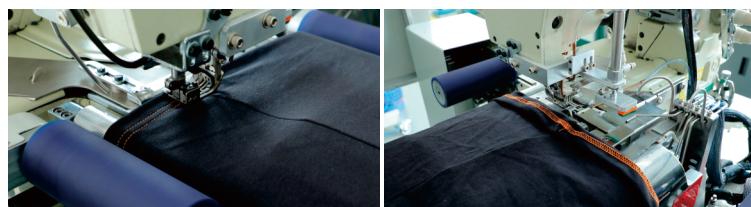
Small area occupation ,suitable for a variety of materials(thin material,medium thick material,thick material ,high elastic material),simple setting;
Mixed size clothing :The equipment detects different sizes automatically;
The equipment folds and stitch the hem after positioning close in designated position;
Automatic guide bone sewing, the direction of the guide bone is the same;
Deviation-correcting guide mechanism: during the sewing process, it automatically senses the margin of the cloth and corrects it in time. The sewing line is uniform, without up and down fluctuations, and the margins from the stitch to the rib are consistent, and there are no undesirable phenomena such as seam-off, wrong edge, etc;
Anti-curling mechanism: solve the problem of inner (outer) roll of clothing, further solve the phenomenon of off stitch, and improve sewing quality;
Supporting mechanism: Reduce margin stitching errors while stitching extra- large size cloth with heavier weight;
Robot Arm Collection: It collects material into the receiving area automatically after sewing process.

适用范围

适用针织T恤、POLO衫、保暖内衣等下摆翻折缝制工艺

Efficiency

Hem folding sewing process of knitted T-shirt,Polo Shirts ,thermal underwear etc.



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最高缝纫速度 Highest sewing speed	4000rpm	气压 Air pressure	0.5Mpa、1.8 L/min
机针型号 Needle model	DC9/DC11	重量 Weight	170Kg
衣服尺码范围 Clothing size rang	S-XXXL (下摆最少尺码750mm)	机器尺寸 Machine size	950x1133x1171mm (L*W*H)
电压 Voltage	单相 Single phase 200V-240V	功率 Power	750W

以上基础参数表为标准款机型