

## SP-18SW/9000B

### 自动省位机

Automatic sewing darts and waist pleats machine



### 性能优势

操作简单，对操作者无需特别的技能要求；  
精确的折料方式，确保每一个省位的一致性高；  
锁式线迹可适应多种面料，通用性强，不起梗，不易散线，线迹美观柔软性佳；  
大梭床，双倍的底线容量，使得作业中更换底线的次数减少50%，效益更高；  
标配的底线报警装置，能准确地捕捉出梭芯无线的状态，减少返工的机率，确保缝制品质；  
便捷的旋钮方式调节省深来适应不同面料而获得完美的省尖；  
轻松的自诊检测方式，快速直接地把故障现象呈现。

### 效率

自动剪线、夹线、吹线、松线、速度快，  
4秒一件，最高2.5秒，一天8000~9800件。

### 适用范围

用于休闲裤、西裤、收腰等工艺。

### Advantages

Simple operation, no special skill requirements for operators;  
Precise folding method to ensure high consistency in each province;  
The lock stitch can be adapted to a variety of fabrics, with strong versatility, no stalk, not easy to loose, beautiful stitches and good softness;  
The large shuttle bed has double the capacity of the bottom thread, which reduces the number of bottom thread replacements by 50% during the operation and is more efficient;  
The standard bottom thread alarm device can accurately capture the wireless state of the bobbin, reduce the probability of rework, and ensure the sewing quality;  
Convenient knob way to adjust the pleat depth to adapt to different fabrics and obtain the perfect pleat tip;  
The easy self-diagnosis and detection method can quickly and directly present the fault phenomenon.

### Efficiency

Automatic thread trimming, thread clamping, thread blowing, thread loosening, fast speed, 4 seconds - piece, maximum 2.5 seconds, 8000 ~ 9800 pieces a day

### Application

For casual pants, trousers, waist and other crafts.



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最高缝纫速度 Highest sewing speed	2700~4000rpm	气压 Air pressure	0.5~0.6Mpa
机针型号 Needle model	DB*1(#21) #20~23 (Nm125-160)	重量 Weight	190Kg
电压 Voltage	230V, 50/60Hz	外型尺寸 Dimensions	2200×1250×1300mm (L×W×H)

以上基础参数表为标准款机型