

SP-F1530/F1531

自动袖口罗纹机
Automatic cuff rib machine



SP-F1531(四线包缝 / Four-needle overlock stitch)



SP-F1530(单针平缝 / Single-needle lockstitch)

性能优势

操作简单，对操作者无需技能要求，将多个服饰工艺整合于一体，在操作面板上直接设置，切料长度、宽度精准，全程自动化操作。拥有底线计数功能，收料堆叠方式可以随意控制，面线断线后设备自动停止作业并提示，防止浪费。不同规格袖口或脚口采用便捷的旋钮方式调节。面板拥有完整的故障显示功能，方便检查故障和维修。尾料收料功能设置可防止尾料的浪费。

效率

将多个服饰工艺整合于一体，缝制、切料、穿料、翻料和收料一次性完成，全程自动化操作。机器占位小，可一人多机操作，3.5秒/件，一天7000~8000件。

适用范围

用于袖口，脚口的工艺。

宽度：最小160mm×最大360mm(根据拉筒尺寸定制)

长度：最小100mm(对折后为50mm) 最大200mm(对折后为100mm)

Advantages

The operation is simple and does not require senior operator. It integrates multiple clothing craftsmanship and sets them directly on the operation panel. The cutting length and width are accurate, and the whole process is automated. With the bottom thread counting function, the receiving and stacking method can be controlled at will. After the upper thread is broken, the equipment will automatically stop the operation and prompt to prevent waste. The cuffs or feet of different specifications are adjusted by convenient knobs. The panel has a complete fault display function, which is convenient for fault checking and maintenance. The tailings collection function setting can prevent the waste of tailings.

Efficiency

Integrate multiple clothing processes into one, sewing, cutting, threading, turning and receiving are completed at one time, and the entire process is automated. The machine occupies a small space and can be operated by one person with multiple machines, 3.5 seconds/piece, 7000~8000 pieces a day.

Application

It is used for the craftsmanship of cuffs and feet opening.

Width: minimum 160mm and maximum 360mm (customized according to the size of the trailing puller)

Length: minimum 100mm (50mm after folding in half) maximum 200mm (100mm after folding in half)



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型号 Model	SP-F1530	SP-F1531	气压 Air pressure	0.5Mpa(0.3L/min)
最高缝制速度 Highest sewing speed	4000sti / min	3500sti / min	重量 Weight	300Kg
线迹 Stitch	单针平缝 Single needle lockstitch sewing	四针包缝 Four needles sewing	外型尺寸 Dimensions	2400×1150×1350mm(L×W×H)
机针型号 Needle model	DBX1(#14)	DCX27	电压 Voltage	单相 Single phase 220V
压脚 Presser foot	CL1/32N	大和 AZ8020H-Y5 四线压脚 Yamato az8020h-y5 four-wire presser pin	额定功率 Rated power	900W

以上基础参数表为标准款机型