

SP-254-DH

双针自动订襻机

Double needle automatic belt loop setter



性能优势

自主研发的双针自动订襻机可用于牛仔裤和休闲裤裤耳的一次成型，操作简单易学，省时省力。
自动筛选、切断、折边及套结等工序一次性完成。自动检测并筛选出裤襻接头处的废料自动切除。
对外旋梭针位尺寸、裤襻长度、裤襻收位、废料检测的数据调整，就可自动完成裤襻长度的调整，无需机械部位调整。调整X或Y方向参数即可完成裤襻宽度调节，省时易操作。

效率

剪裤襻、套结、搬运等工序节约4人，生产效率提升70%。

适用范围

用于牛仔裤和休闲裤裤耳缝纫

Advantages

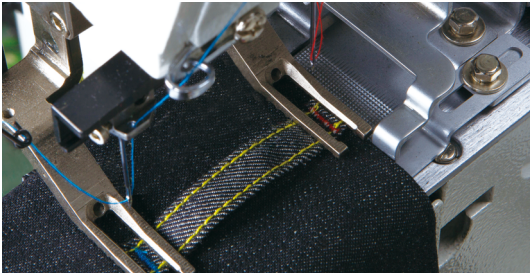
Independent design double needle automatic belt loop setter machine can be used for one-time forming of jeans and casual pants belt loop . It is easy to operate saving time and man power. Automatic screening ,cutting ,folding,bartacking are completed in one time .auto detection belt joint position and removing.
Adjusting the gauge set position 、 belt length 、 stitch ending position 、 waste material data, the machine can adjust the length of the belt loop by motor without worker do it by manually .

Efficiency

Loop cutting , bar-tacking, carrying will be completed by one machine and save 4 workers but also improve 70% efficiency.

Application

Apply on jeans and casual pants



切线头特点 Cutting mode



三角斜切 Triangle cutting



平切 Flat cutting



视频及资料下载
Video and data download

最高缝纫速度Highest sewing speed	2700rpm	机针型号 Needle model	DP×17#19#-#21
加固缝宽度 Reinforced seam width	1.0mm-3.5mm	电压 Voltage	AC220V
加固缝长度 Reinforced seam length	5.0mm-22.0mm	气压 Air pressure	0.5 Mpa 1.8L/min
裤带宽度 Belt width	7-20mm	重量 Weight	245Kg
加固缝裤带长度 Reinforce sew the belt length	45.0-75mm	加固缝图案记忆量 Reinforce the sewing pattern memory	标准容量9个图案/Standard size 9 designs

以上基础参数表为标准款机型