

SP-254-DH

双针自动订襻机

Double needle automatic belt loop setter



性能优势

自主研发的双针自动订襻机可用于牛仔裤和休闲裤裤耳的一次成型，操作简单易学，省时省力。

自动筛选、切断、折边及套结等工序一次性完成。自动检测并筛选出裤襻接头处的废料自动切除。

对外旋梭针位尺寸、裤襻长度、裤襻收位、废料检测的数据调整，就可自动完成裤襻长度的调整，无需机械部位调整。调整X或Y方向参数即可完成裤襻宽度调节，省时易操作。

效率

剪裤襻、套结、搬运等工序节约4人，生产效率提升70%。

适用范围

用于牛仔裤和休闲裤裤耳缝纫

Advantages

Independent design double needle automatic belt loop setter machine can be used for one-time forming of jeans and casual pants belt loop. It is easy to operate saving time and man power.

Automatic screening, cutting, folding, bartacking are completed in one time. auto detection belt joint position and removing.

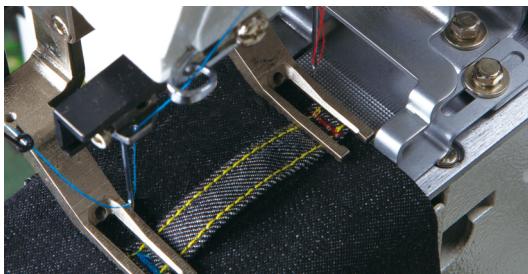
Adjusting the gauge set position, belt length, stitch ending position, waste material data, the machine can adjust the length of the belt loop by motor without worker do it by manually.

Efficiency

Loop cutting, bar-tacking, carrying will be completed by one machine and save 4 workers but also improve 70% efficiency.

Application

Apply on jeans and casual pants



切线头特点 Cutting mode



三角斜切 Triangle cutting



平切 Flat cutting



视频及资料下载
Video and data download

最高缝纫速度Highest sewing speed	2700rpm	机针型号 Needle model	DPx17#19#-#21
加固缝宽度Reinforced seam width	1.0mm-3.5mm	电压 Voltage	AC220V
加固缝长度Reinforced seam length	5.0mm-22.0mm	气压 Air pressure	0.5 Mpa 1.8L/min
裤带宽度Belt width	7-20mm	重量 Weight	245Kg
加固缝裤带长度 Reinforce sew the belt length	45.0-75mm	加固缝图案记忆量 Reinforce the sewing pattern memory	标准容量9个图案/Standard size 9 designs

以上基础参数表为标准款机型